

View Online at <https://aerobasegroup.com/nsn/5320-01-391-3632>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.593 inches and 1.613 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.2630 inches and 0.2650 inches

**Head Major Diameter:**

Between 0.431 inches and 0.507 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 1.501 inches and 1.562 inches

**Min. Tensile Strength (psi):**

3590 pounds per square inch

**Thread Size:**

0.216 inches

**Shear Strength:**

2550 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Mechanical lock feature on threads. 0.094 (3/32") socket hex on head for installing fastner.

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4967 assn standard single material response

**Thread Series Designator:**

Uns

**Specification Data:**

5x615-3304000 manufacturers specification control

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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