

View Online at <https://aerobasegroup.com/nsn/5320-01-391-6146>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.760 inches and 0.780 inches

**Head Style:**

Err-090

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

Between 0.475 inches and 0.480 inches

**Tip Diameter:**

Between 0.2410 inches and 0.2440 inches

**Lubrication:**

Cetyl alcohol

**End Application:**

C-17

**Grip Length:**

Between 0.370 inches and 0.380 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

88277-s4931917 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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