

View Online at <https://aerobasegroup.com/nsn/5320-01-391-6153>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.072 inches and 1.092 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.060 inches and 0.063 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Head Major Diameter:**

Between 0.392 inches and 0.397 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

0.687 inches

**Min. Tensile Strength (psi):**

16000 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

Between 95.0 degrees and 101.0 degrees

**Material:**

Titanium alloy uns r56400

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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