NSN 5320-01-391-7853

Tubular Rivet - Page 1 of 1



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Fastener Length:
Between 0.529 inches and 0.559 inches
Head Style:
Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)
Hole Diameter:
Between 0.152 inches and 0.162 inches
Shank Diameter:
Between 0.1883 inches and 0.1893 inches
Shank Style:
Tubular
Head Major Diameter:
Between 0.350 inches and 0.360 inches
Hole Depth:
Between 0.166 inches and 0.176 inches
Grip Length:
Between 0.435 inches and 0.465 inches
Countersink Angle:
Between 99.0 degrees and 101.0 degrees
Heat Treatment:
Annealed
Material:
Steel comp 303se or steel comp 305
Material Specification:
Ams5641 assn standard single material response or qq-s-763 federal specification single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Specification Data:
88277-s4932183 manufacturers standard
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A040a0