

View Online at <https://aerobasegroup.com/nsn/5320-01-391-7855>

Fastener Length:

Between 0.619 inches and 0.649 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Hole Diameter:

Between 0.152 inches and 0.162 inches

Shank Diameter:

Between 0.1883 inches and 0.1893 inches

Shank Style:

Tubular

Head Major Diameter:

Between 0.350 inches and 0.360 inches

Hole Depth:

Between 0.166 inches and 0.176 inches

Grip Length:

Between 0.525 inches and 0.555 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Heat Treatment:

Annealed

Material:

Steel comp 303se or steel comp 305

Material Specification:

Ams5641 assn standard single material response or qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Specification Data:

88277-s4932183 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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