

View Online at <https://aerobasegroup.com/nsn/5320-01-391-9148>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Blue

Fastener Length:

Between 0.635 inches and 0.655 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.245 inches and 0.255 inches

Min. Tensile Strength (psi):

5820 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Hi-kote 1 aluminium coating per hi shear specification 294. Color light blue on thread end

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

73197-hlt453 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0