

View Online at <https://aerobasegroup.com/nsn/5320-01-392-0112>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Black

**Fastener Length:**

Between 0.737 inches and 0.757 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2641 inches and 0.2651 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.307 inches and 0.317 inches

**Min. Tensile Strength (psi):**

3700 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

9300 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Caution, restricted usage, for repair work only, 0.0156 oversized. Color black on thread end.

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Nas4006 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

76823-03a074 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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