

View Online at <https://aerobasegroup.com/nsn/5320-01-398-2327>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Yellow

**Fastener Length:**

Between 1.175 inches and 1.195 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.080 inches and 0.090 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2646 inches and 0.2651 inches

**Shank Style:**

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.745 inches and 0.755 inches

**Min. Tensile Strength (psi):**

7750 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

12260 double pounds per square inch

**Special Features:**

Powder blast top of head, with color yellow on thread end. Caution, oversize, restricted usage, for repair work only.

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

76823-03a064 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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