

View Online at <https://aerobasegroup.com/nsn/5320-01-407-0312>

Thread Class:

3b

Thread Direction:

Right-hand

Fastener Length:

Between 0.432 inches and 0.452 inches

Head Style:

Countersunk (tubular)

Shank Diameter:

Between 0.309 inches and 0.312 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

Between 0.367 inches and 0.372 inches

Expansion Device:

Threaded stem and expander

Grip Length:

0.062 inches

Thread Size:

0.190 inches

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Heat Treatment:

Annealed sleeve

Material:

Steel comp 305 sleeve

Material Specification:

Qq-s-763 federal specification single material response sleeve

Surface Treatment:

Cadmium expander

Surface Treatment Specification:

Qq-p-416 federal specification single treatment response expander

Thread Series Designator:

Unjf

Specification Data:

73197-bn360 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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