

View Online at <https://aerobasegroup.com/nsn/5320-01-407-3485>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Identification Code Color:**

Black

**Collar Outside Diameter:**

Between 0.552 inches and 0.558 inches

**Collarheight:**

Between 0.680 inches and 0.700 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.367 inches and 0.373 inches

**End Application:**

W/s: aircraft, stratolifter c-135

**Thread Size:**

0.312 inches

**Collar Style:**

Threaded (break off) type

**Special Features:**

For use on 3/64" oversize hi-lok pins.

**Heat Treatment:**

T-6 solution heat treated

**Material:**

Aluminum alloy 2024

**Material Specification:**

Qq-a-430 federal specification single material response or qq-a-225/6 federal specification single material response

**Surface Treatment:**

Anodize

**Surface Treatment Specification:**

Mil-a-8625 military specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hl279 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A530g0

**Mil-std (military Standard):**

Mil-a-8625 spec.