

View Online at <https://aerobasegroup.com/nsn/5320-01-407-5415>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Collar Outside Diameter:**

Between 0.438 inches and 0.442 inches

**Collarheight:**

0.585 inches

**Lubrication:**

Cetyl alcohol

**Collar Inside Diameter:**

Between 0.304 inches and 0.308 inches

**Thread Size:**

0.2500 inches

**Collar Style:**

Threaded (break off) type

**Special Features:**

For 0.0468 oversized steel rivets.

**Material:**

Steel comp 303

**Material Specification:**

Mil-s-764 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type ii, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

81205-bacc30u manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A530g0

**Mil-std (military Standard):**

Mil-s-764 spec.