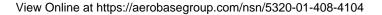
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# **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

# Fastener Length:

Between 1.108 inches and 1.128 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.0947 inches and 0.0967 inches

#### Shank Diameter:

Between 0.2953 inches and 0.2963 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.4366 inches and 0.4416 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

## Grip Length:

Between 0.683 inches and 0.693 inches

# Min. Tensile Strength (psi):

3700 pounds per square inch

# Thread Size:

0.250 inches

# Shear Strength:

13100 double pounds per square inch

## **Countersink Angle:**

100.0 degrees

## **Special Features:**

3/64" oversize shank, for repair work only.

#### Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740

## **Material Specification:**

Mil-s-5000 military specification single material response or mil-s-5626 military specification single material response or mil-s-6049 military specification single material response

#### Surface Treatment:

Cadmium

## Surface Treatment Specification:

Qq-p-416, type ii, class 2. Federal specification single treatment response

# Thread Series Designator:

Unjf

#### Specification Data:

73197-hl203 manufacturers standard

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

# Mil-std (military Standard):

Mil-s-5000 spec.

