

View Online at <https://aerobasegroup.com/nsn/5320-01-408-9671>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Identification Code Color:**

Bronze and blue

**Collar Outside Diameter:**

Between 0.408 inches and 0.412 inches

**Collarheight:**

0.572 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.252 inches and 0.261 inches

**Thread Size:**

0.250 inches

**Collar Style:**

Threaded (break off) type

**Heat Treatment:**

T-6 solution heat treated

**Material:**

Aluminum alloy 2024 body

**Material Specification:**

Qq-a-430 federal specification 1st material response collar or qq-a-225/6 federal specification 2nd material response collar

**Surface Treatment:**

Anodize

**Surface Treatment Specification:**

Mil-a-8625 military specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hl77 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A530g0

**Mil-std (military Standard):**

Mil-a-8625 spec.