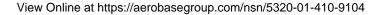
NSN 5320-01-410-9104

Pin-rivet - Page 1 of 2



Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Green

Fastener Length:

Between 1.910 inches and 1.930 inches

Head Style:

Err-090

Head Height:

Between 0.130 inches and 0.140 inches

Width Between Flats:

Between 0.1582 inches and 0.1617 inches

Shank Diameter:

Between 0.3740 inches and 0.3745 inches

Shank Style:

Head Major Diameter:

Between 0.565 inches and 0.600 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.370 inches and 1.380 inches

Min. Tensile Strength (psi):

19100 pounds per square inch

Thread Size:

0.375 inches

Shear Strength:

27600 double pounds per square inch

Special Features:

Grit blast top of head, with color green on thread end.

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear spec. 258, cage 73197 mfr ref single treatment response

Thread Series Designator:

Unjf



NSN 5320-01-410-9104

Pin-rivet - Page 2 of 2

Specification Data:

73197-hlt422 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A528u0

