

View Online at <https://aerobasegroup.com/nsn/5320-01-411-7954>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.565 inches and 0.585 inches

Head Style:

Err-090

Head Height:

Between 0.064 inches and 0.074 inches

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.357 inches and 0.377 inches

Grip Length:

Between 0.245 inches and 0.255 inches

Min. Tensile Strength (psi):

3180 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

5380 double pounds per square inch

Special Features:

Non-lubed pins must be used with lubed collar.

Material:

Iron alloy 660

Material Specification:

Ams5737 assn standard single material response or ams5731 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear spec. 258, cage 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Specification Data:

73197-hl48 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0