

View Online at <https://aerobasegroup.com/nsn/5320-01-411-8358>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.563 inches and 1.583 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.436 inches and 0.437 inches

**Shank Style:**

Pin-rivet, tapered, threaded

**Head Major Diameter:**

Between 0.881 inches and 0.889 inches

**Tip Diameter:**

Between 0.426 inches and 0.431 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.933 inches and 0.943 inches

**Min. Tensile Strength (psi):**

25800 pounds per square inch

**Thread Size:**

0.438 inches

**Shear Strength:**

37500 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5624 assn standard single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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