

View Online at <https://aerobasegroup.com/nsn/5320-01-412-6042>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.170 inches and 1.190 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.059 inches and 0.069 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2953 inches and 0.2963 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.415 inches and 0.440 inches

**Lubrication:**

Cetyl alcohol or cetyl alcohol, specification 305, hi-shear corp

**End Application:**

W/s: aircraft, stratolifter c-135

**Grip Length:**

Between 0.745 inches and 0.755 inches

**Min. Tensile Strength (psi):**

4300 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

13100 double pounds per square inch

**Special Features:**

3/64" oversize shank, for repair work only.

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification single material response or mil-s-5626 military specification single material response or mil-s-6049 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type ii, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hl202 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.