

View Online at <https://aerobasegroup.com/nsn/5320-01-413-6120>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Brown

Fastener Length:

Between 1.050 inches and 1.070 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.2646 inches and 0.2651 inches

Shank Style:

Pin-riquet, tapered, threaded

Head Major Diameter:

Between 0.389 inches and 0.394 inches

Tip Diameter:

Between 0.2410 inches and 0.2440 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corporation and solid film

Grip Length:

Between 0.620 inches and 0.630 inches

Min. Tensile Strength (psi):

4400 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

13800 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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