

View Online at <https://aerobasegroup.com/nsn/5320-01-413-6127>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Black

**Fastener Length:**

Between 2.660 inches and 2.680 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.1582 inches and 0.1617 inches

**Shank Diameter:**

Between 0.3740 inches and 0.3745 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.7556 inches and 0.7604 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**End Application:**

W/s: aircraft, b-2 bomber (atb)

**Grip Length:**

Between 2.120 inches and 2.130 inches

**Min. Tensile Strength (psi):**

14000 pounds per square inch

**Thread Size:**

0.375 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

Grit blast top of head, with color light blue on thread end.

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hlt453 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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