NSN 5320-01-413-9418

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View Online at https://aerobasegroup.com/nsn/5320-01-413-9418

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Thread Class:			
3a			
Thread Direction:			
Right-hand			
Identification Code Color:			
Yellow			
Fastener Length:			
Between 0.675 inches and 0.695 inches			
Head Style:			
Flush countersunk			
Width Between Flats:			
Between 0.0947 inches and 0.0967 inches			
Shank Diameter:			
Between 0.2646 inches and 0.2651 inches			
Shank Style:			
Pin-rivet, straight, threaded			
Head Major Diameter:			
Between 0.5018 inches and 0.5066 inches			
Lubrication:			
Cetyl alcohol			
Grip Length:			
Between 0.245 inches and 0.255 inches			
Min. Tensile Strength (psi):			
7750 pounds per square inch			
Thread Size:			
0.250 inches			
Shear Strength:			
12260 double pounds per square inch			
Countersink Angle:			
100.0 degrees			
Special Features:			
Powder blast top of head. Caution, restricted usage, for repair work only.			
Material:			
Nickel alloy 718			
Material Specification:			
Ams5662 assn standard single material response			
Surface Treatment:			
Passivate			
Surface Treatment Specification:			
Qq-p-35 federal specification single treatment response			
Thread Series Designator:			
Lloif			

Unjf

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Spec	ifica	ation	Data:
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1w025-03a063 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0