

View Online at <https://aerobasegroup.com/nsn/5320-01-414-1452>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.850 inches and 0.870 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-riquet, tapered, threaded

Head Major Diameter:

Between 0.376 inches and 0.381 inches

Tip Diameter:

Between 0.1810 inches and 0.1840 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.495 inches and 0.505 inches

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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