

View Online at <https://aerobasegroup.com/nsn/5320-01-414-2161>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.600 inches and 0.620 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, tapered, threaded

**Head Major Diameter:**

Between 0.376 inches and 0.381 inches

**Tip Diameter:**

Between 0.1810 inches and 0.1840 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thread Size:**

0.190 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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