

View Online at <https://aerobasegroup.com/nsn/5320-01-414-2912>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.760 inches and 1.780 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.264 inches and 0.265 inches

Shank Style:

Pin-riquet, tapered, threaded

Head Major Diameter:

Between 0.389 inches and 0.394 inches

Tip Diameter:

Between 0.241 inches and 0.244 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.370 inches and 1.380 inches

Min. Tensile Strength (psi):

3700 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

10490 double pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Part number indicates riquet/collar combination

Material:

Steel comp 4140

Material Specification:

Mil-s-5626 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5626 spec.