## NSN 5320-01-414-5706

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View Online at https://aerobasegroup.com/nsn/5320-01-414-5706

Thread Class:	
3a	
Thread Direction:	
Right-hand	
Fastener Length:	
Between 2.302 inches and 2.322 inches	
Head Style:	
Flush countersunk	
Width Between Flats:	
Between 0.0635 inches and 0.0645 inches	
Shank Diameter:	
Between 0.1625 inches and 0.1635 inches	
Shank Style:	
Pin-rivet, straight, threaded	
Head Major Diameter:	
Between 0.3256 inches and 0.3304 inches	
Lubrication:	
Cetyl alcohol, specification 305, hi-shear corp	
Grip Length:	
Between 1.995 inches and 2.005 inches	
Min. Tensile Strength (psi):	
2180 pounds per square inch	
Thread Size:	
0.164 inches	
Shear Strength:	
4010 double pounds per square inch	
Countersink Angle:	
100.0 degrees	
Special Features:	
5 size must be installed using a torque controlled hex key.	
Material:	
Titanium alloy uns r56400	
Material Specification:	
Ams4928 assn standard single material response or ams4967 assn standard single material response	
Surface Treatment:	
Aluminum	
Surface Treatment Specification:	
Hi-shear spec. 294, cage 73197 mfr ref single treatment response	
Thread Series Designator:	
Unjc	
Specification Data:	
73197-hl13 manufacturers standard	

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N/a

**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

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