

View Online at <https://aerobasegroup.com/nsn/5320-01-414-5734>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.510 inches and 1.530 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.120 inches and 1.130 inches

Min. Tensile Strength (psi):

5820 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Hi-shear spec.294, cage 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Specification Data:

73197-hl13 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0