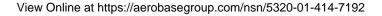
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AeroBase Group

## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

# Identification Code Color:

Black

#### Fastener Length:

Between 2.365 inches and 2.385 inches

#### **Head Style:**

Flush countersunk

### Width Between Flats:

Between 0.1270 inches and 0.1295 inches

#### Shank Diameter:

Between 0.3110 inches and 0.3120 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.6287 inches and 0.6335 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

## Grip Length:

Between 1.870 inches and 1.880 inches

## Min. Tensile Strength (psi):

9200 pounds per square inch

## Thread Size:

0.312 inches

### **Countersink Angle:**

100.0 degrees

### Material:

Titanium alloy uns r56400

### **Material Specification:**

Aams4967 assn standard single material response or ams4928 assn standard single material response

#### Surface Treatment:

Aluminum

### Surface Treatment Specification:

Hi-shear spec. 294, cage 73197 mfr ref single treatment response

## **Thread Series Designator:**

Unjf

# **Specification Data:**

73197-hl13 manufacturers standard

# Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

