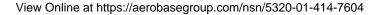
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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

# Fastener Length:

Between 2.625 inches and 2.645 inches

#### Head Style:

Flush countersunk

## Width Between Flats:

Between 0.1895 inches and 0.1930 inches

# Shank Diameter:

Between 0.4360 inches and 0.4370 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.8812 inches and 0.8884 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

## Grip Length:

Between 1.995 inches and 2.005 inches

## Min. Tensile Strength (psi):

18900 pounds per square inch

# Thread Size:

0.438 inches

#### Shear Strength:

28600 double pounds per square inch

#### **Countersink Angle:**

100.0 degrees

#### Material:

Titanium alloy uns r56400

#### **Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

#### Surface Treatment:

Aluminum

#### **Surface Treatment Specification:**

Hi-shear spec.294, cage 73197 mfr ref single treatment response

## **Thread Series Designator:**

Unjf

# **Specification Data:**

73197-hl13 manufacturers standard

## Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

