

View Online at <https://aerobasegroup.com/nsn/5320-01-414-9104>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.885 inches and 1.905 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.094 inches and 0.096 inches

Shank Diameter:

Between 0.248 inches and 0.249 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.389 inches and 0.394 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.495 inches and 1.505 inches

Min. Tensile Strength (psi):

3700 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response

Surface Treatment:

Aluminum

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0