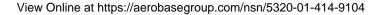
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# Thread Class:

3a

**Thread Direction:** 

**Right-hand** 

# Fastener Length:

Between 1.885 inches and 1.905 inches

# Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.094 inches and 0.096 inches

#### Shank Diameter:

Between 0.248 inches and 0.249 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.389 inches and 0.394 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

#### Grip Length:

Between 1.495 inches and 1.505 inches

# Min. Tensile Strength (psi):

3700 pounds per square inch

# Thread Size:

0.250 inches

#### Shear Strength:

9300 double pounds per square inch

#### **Countersink Angle:**

100.0 degrees

#### Material:

Titanium alloy uns r56400

#### **Material Specification:**

Ams 4928 assn standard single material response

#### Surface Treatment:

Aluminum

### **Thread Series Designator:**

Unjf

# Shelf Life:

N/a

# Unit Of Measure:

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# Demilitarization:

No

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**Fiig:** A528u0

