# NSN 5320-01-414-9119

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# **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

# Fastener Length:

Between 1.190 inches and 1.210 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.0791 inches and 0.0806 inches

#### Shank Diameter:

Between 0.2016 inches and 0.2026 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.2966 inches and 0.3016 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

## Grip Length:

Between 0.870 inches and 0.880 inches

## Min. Tensile Strength (psi):

2000 pounds per square inch

# Thread Size:

0.190 inches

## Shear Strength:

6130 double pounds per square inch

#### **Countersink Angle:**

100.0 degrees

## Special Features:

1/64" oversized.

## Material:

Titanium alloy uns r56400

## Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

## Surface Treatment:

Aluminum

## Surface Treatment Specification:

Hi-shear spec.294, cage 73197 mfr ref single treatment response

# Thread Series Designator:

Unjf

#### **Specification Data:**

73197-hl111 manufacturers standard

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

