

View Online at <https://aerobasegroup.com/nsn/5320-01-414-9927>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

2.200 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.2172 inches and 0.2183 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3765 inches and 0.3813 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

1.875 inches

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.190 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Titanium alloy

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Surface Treatment:**

Aluminum alloy

**Surface Treatment Specification:**

Hi-kote 1, cagec 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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