

View Online at <https://aerobasegroup.com/nsn/5320-01-415-0727>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Black

**Fastener Length:**

Between 3.655 inches and 3.675 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.1895 inches and 0.1930 inches

**Shank Diameter:**

Between 0.4829 inches and 0.4839 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.7088 inches and 0.7148 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 2.995 inches and 3.005 inches

**Thread Size:**

0.438 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response or ams 5731 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

294, cagec 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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