

View Online at <https://aerobasegroup.com/nsn/5320-01-415-1351>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Black

Fastener Length:

Between 1.775 inches and 1.795 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2953 inches and 0.2963 inches

Shank Style:

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.245 inches and 1.255 inches

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams 5737 assn standard single material response or ams 5731 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

294, cagec 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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