

View Online at <https://aerobasegroup.com/nsn/5320-01-415-1367>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Black

**Fastener Length:**

Between 1.510 inches and 1.530 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2641 inches and 0.2651 inches

**Shank Style:**

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 1.120 inches and 1.130 inches

**Min. Tensile Strength (psi):**

3700 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

10490 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

1/64" oversize.

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Hi-shear spec.294, cage 73197 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hl111 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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