

View Online at <https://aerobasegroup.com/nsn/5320-01-415-1428>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

2.750 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.1270 inches and 0.1295 inches

Shank Diameter:

Between 0.3427 inches and 0.3432 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.6287 inches and 0.6335 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

2.250 inches

Min. Tensile Strength (psi):

160000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Surface Treatment:

Aluminum alloy

Surface Treatment Specification:

Hi-kote no. 1, cagec 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0