

View Online at <https://aerobasegroup.com/nsn/5320-01-415-1713>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.565 inches and 0.585 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.079 inches and 0.081 inches

Shank Diameter:

Between 0.217 inches and 0.218 inches

Shank Style:

Head Major Diameter:

Between 0.370 inches and 0.390 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

Sea lynx helicopter, mk88

Grip Length:

Between 0.240 inches and 0.260 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

2000 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

7100 double pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Collar part no. HI93du

Material:

Titanium alloy uns r56400

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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