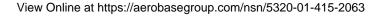
## NSN 5320-01-415-2063

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Identification Code Color:

Black

#### Fastener Length:

Between 1.875 inches and 1.895 inches

#### **Head Style:**

Flush countersunk

#### Width Between Flats:

Between 0.1895 inches and 0.1930 inches

#### Shank Diameter:

Between 0.4516 inches and 0.4526 inches

#### Shank Style:

Pin-rivet, straight, threaded

## Head Major Diameter:

Between 0.6620 inches and 0.6680 inches

## Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

## Grip Length:

Between 1.245 inches and 1.255 inches

## Min. Tensile Strength (psi):

10000 pounds per square inch

## Thread Size:

0.438 inches

#### Shear Strength:

30600 double pounds per square inch

## **Countersink Angle:**

100.0 degrees

#### Special Features:

1/64" oversize.

#### Material:

Titanium alloy uns r56400

#### Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

## Surface Treatment:

Aluminum

## Surface Treatment Specification:

Hi-shear spec.294, cage 73197 mfr ref single treatment response

## **Thread Series Designator:**

Unjf

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Specification Data:

73197-hl111 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

