NSN 5320-01-415-2785

Pin-rivet - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5320-01-415-2785

Thread Class:
3a
Thread Direction:
Right-hand
Identification Code Color:
Black
Fastener Length:
Between 2.875 inches and 2.895 inches
Head Style:
Flush countersunk
Width Between Flats:
Between 0.1895 inches and 0.1930 inches
Shank Diameter:
Between 0.4516 inches and 0.4526 inches
Shank Style:
Pin-rivet, straight, threaded
Head Major Diameter:
Between 0.6620 inches and 0.6680 inches
Lubrication:
Cetyl alcohol, specification 305, hi-shear corp
Grip Length:
Between 2.245 inches and 2.255 inches
Min. Tensile Strength (psi):
10000 pounds per square inch
Thread Size:
0.438 inches
Shear Strength:
30600 double pounds per square inch
Countersink Angle:
100.0 degrees
Special Features:
1/64" oversize.
Material:
Titanium alloy uns r56400
Material Specification:
Ams4928 assn standard single material response or ams4967 assn standard single material response
Surface Treatment:
Aluminum
Surface Treatment Specification:
Hi-shear spec.294, cage 73197 mfr ref single treatment response
Thread Series Designator:
Unjf

NSN 5320-01-415-2785

Pin-rivet - Page 2 of 2



	Spe	cific	ation	Data
--	-----	-------	-------	------

73197-hl111 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0