NSN 5320-01-415-2812

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View Online at https://aerobasegroup.com/nsn/5320-01-415-2812

| Thread Class: |
|--|
| 3a |
| Thread Direction: |
| Right-hand |
| Identification Code Color: |
| Black |
| Fastener Length: |
| Between 4.425 inches and 4.445 inches |
| Head Style: |
| Flush countersunk |
| Width Between Flats: |
| Between 0.2207 inches and 0.2242 inches |
| Shank Diameter: |
| Between 0.5141 inches and 0.5151 inches |
| Shank Style: |
| Pin-rivet, straight, threaded |
| Head Major Diameter: |
| Between 0.7480 inches and 0.7540 inches |
| Lubrication: |
| Cetyl alcohol, specification 305, hi-shear corp |
| Grip Length: |
| Between 3.745 inches and 3.755 inches |
| Min. Tensile Strength (psi): |
| 13500 pounds per square inch |
| Thread Size: |
| 0.500 inches |
| Shear Strength: |
| 39600 double pounds per square inch |
| Countersink Angle: |
| 100.0 degrees |
| Special Features: |
| 1/64" oversize. |
| Material: |
| Titanium alloy uns r56400 |
| Material Specification: |
| Ams4928 assn standard single material response or ams4967 assn standard single material response |
| Surface Treatment: |
| Aluminum |
| Surface Treatment Specification: |
| Hi-shear spec.294, cage 73197 mfr ref single treatment response |
| Thread Series Designator: |
| Unjf |

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| Specification [|)ata: |
|-----------------|-------|
|-----------------|-------|

73197-hl111 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0