## NSN 5320-01-422-0642

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Fastener Length:	
Between 0.627 inches and 0.647 inches	
Head Style:	
Err-090	
Head Height:	
Between 0.064 inches and 0.074 inches	
Width Between Flats:	
Between 0.0791 inches and 0.0806 inches	
Shank Diameter:	
Between 0.2021 inches and 0.2026 inches	
Shank Style:	
Pin-rivet, straight, threaded	
Head Major Diameter:	
Between 0.357 inches and 0.377 inches	
Lubrication:	
Cetyl alcohol, specification 305, hi-shear corp	
Grip Length:	
Between 0.307 inches and 0.317 inches	
Min. Tensile Strength (psi):	
3180 pounds per square inch	
Thread Size:	
0.190 inches	
Shear Strength:	
6130 double pounds per square inch	
Material:	
Iron alloy 660	
Material Specification:	
Ams5737 assn standard single material response or ams5731 assn standard single material response	
Surface Treatment:	
Passivate	
Surface Treatment Specification:	
Hi-shear spec. 258, cage 73197 mfr ref single treatment response	
Thread Series Designator:	
Unjf	
Specification Data:	
26512-gb511fl manufacturers specification control	
Shelf Life:	
N/a	

N/a

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Demilitarization:

No

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