

View Online at <https://aerobasegroup.com/nsn/5320-01-422-6577>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Collar Outside Diameter:**

Between 0.408 inches and 0.412 inches

**Collarheight:**

Between 0.506 inches and 0.526 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

Between 0.272 inches and 0.276 inches

**Thread Size:**

0.250 inches

**Collar Style:**

Threaded (break off) type

**Material:**

Iron alloy 660

**Material Specification:**

As-5731 assn standard single material response

**Surface Treatment:**

Silver

**Surface Treatment Specification:**

As-2410 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hst1078 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A530g0