

View Online at <https://aerobasegroup.com/nsn/5320-01-423-3258>

Fastener Length:

2.097 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1965 inches and 0.1985 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.378 inches and 0.385 inches

Expansion Device:

Threaded stem

Lubrication:

Dry film or cetyl alcohol or paraffin wax

Grip Length:

Between 0.650 inches and 0.700 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Fcomplete top surface of nut head shall be powder blasted to produce asurface finish of ra 50/80 micro inches after all manufacturing operations. Powder blasting on remainder of nut body is optional.

Material:

Titanium alloy uns r56400

Material Specification:

Ms 5731 assn standard single material response stem or ams 5732 assn standard single material response stem or ams 5737 assn standard single material response stem

Surface Treatment:

Passivate stem

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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