

View Online at <https://aerobasegroup.com/nsn/5320-01-423-3258>

**Fastener Length:**

2.097 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.1965 inches and 0.1985 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Head Major Diameter:**

Between 0.378 inches and 0.385 inches

**Expansion Device:**

Threaded stem

**Lubrication:**

Dry film or cetyl alcohol or paraffin wax

**Grip Length:**

Between 0.650 inches and 0.700 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Fcomplete top surface of nut head shall be powder blasted to produce asurface finish of ra 50/80 micro inches after all manufacturing operations. Powder blasting on remainder of nut body is optional.

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ms 5731 assn standard single material response stem or ams 5732 assn standard single material response stem or ams 5737 assn standard single material response stem

**Surface Treatment:**

Passivate stem

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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