

View Online at <https://aerobasegroup.com/nsn/5320-01-424-5747>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.538 inches and 0.558 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

0.0620 inches

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.2177 inches and 0.2182 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

0.3303 inches

Lubrication:

Solid film or dry film and cetyl alcohol

Grip Length:

0.193 inches

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Special Features:

Pin is same as st3m809-3-3, except there is a 0.070 diameter hole drilled through threaded end, 0.111/0.121 from end.

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0