

View Online at <https://aerobasegroup.com/nsn/5320-01-425-1184>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.134 inches and 1.154 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.064 inches and 0.065 inches

Shank Diameter:

Between 0.1625 inches and 0.1635 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.2564 inches and 0.2612 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.870 inches and 0.880 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.164 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4340 or steel comp 8740

Material Specification:

Mil-s-500&jdcmil-s-6049 military specification 1st material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-500 spec.