

View Online at <https://aerobasegroup.com/nsn/5320-01-425-1408>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.190 inches and 1.210 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.2016 inches and 0.2026 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.3765 inches and 0.3813 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.870 inches and 0.880 inches

Min. Tensile Strength (psi):

3180 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

6130 double pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

1/64" oversized.

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740

Material Specification:

Mil-s-5000 military specification single material response or mil-s-5626 military specification single material response or mil-s-6049 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

73197-hl65 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.