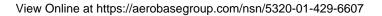
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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

# Fastener Length:

Between 0.974 inches and 1.014 inches

#### Head Style:

Flush countersunk

## Width Between Flats:

Between 0.1270 inches and 0.1295 inches

## Shank Diameter:

Between 0.3110 inches and 0.3120 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.456 inches and 0.492 inches

# Grip Length:

Between 0.501 inches and 0.562 inches

#### Thread Size:

0.3125 inches

# Shear Strength:

23940 double pounds per square inch

## **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

## Material:

Steel comp h11

## **Material Specification:**

Ams6485 assn standard single material response or ams6487 assn standard single material response

## Surface Treatment:

Nickel and cadmium

## Surface Treatment Specification:

Ams2416 assn standard single treatment response

## **Thread Series Designator:**

Unjf

## **Specification Data:**

80205-nas4452 professional/industrial association standard

#### Shelf Life:

N/a

## Unit Of Measure:

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# Demilitarization:

No

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**Fiig:** A528u0

