

View Online at <https://aerobasegroup.com/nsn/5320-01-429-6609>

Fastener Length:

1.306 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1970 inches and 0.1990 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.2700 inches and 0.3016 inches

Expansion Device:

Threaded stem

Lubrication:

Dry film or cetyl alcohol or paraffin wax

Grip Length:

Between 0.845 inches and 0.906 inches

Features Provided:

Drive nut

Min. Tensile Strength (psi):

1250 pounds per square inch

Shear Strength:

4600 double pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Titanium alloy uns r56400 stem

Material Specification:

Qq-s-763 federal specification single material response sleeve or ams5639 assn standard single material response sleeve or ams5641 assn standard single material response sleeve

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response sleeve

Specification Data:

76823-03a053 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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