

View Online at <https://aerobasegroup.com/nsn/5320-01-432-2674>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.863 inches and 0.883 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.080 inches and 0.090 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2802 inches and 0.2807 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.435 inches and 0.460 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.433 inches and 0.443 inches

**Min. Tensile Strength (psi):**

5820 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

9300 double pounds per square inch

**Special Features:**

Caution" restricted usage (for repair work only). 0.0312 oversize

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

1w025-03a076 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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