# NSN 5320-01-434-8684

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## Thread Class:

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 2.575 inches and 2.600 inches

## Head Style:

Flush countersunk

#### Shank Style:

Pin-rivet, tapered, threaded

## Head Major Diameter:

Between 1.018 inches and 1.109 inches

## Lubrication:

Cetyl alcohol

# Grip Length:

Between 1.990 inches and 2.005 inches

## **Thread Size:**

0.5000 inches

## **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

## Material:

Steel comp 8740 or steel comp 4340

## Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

## Surface Treatment:

Cadmium and chromate

# Surface Treatment Specification:

Qq-p-416, ty2, cl3 federal specification single treatment response

## **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

# Unit Of Measure:

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## Demilitarization:

No

Fiig:

A528u0

## Mil-std (military Standard):

Mil-s-6049 spec.