

View Online at <https://aerobasegroup.com/nsn/5320-01-437-0200>

**Fastener Length:**

Between 1.990 inches and 2.010 inches

**Head Style:**

Undersized oval countersunk

**Head Height:**

Between 0.004 inches and 0.006 inches

**Shank Diameter:**

Between 0.249 inches and 0.252 inches

**Shank Style:**

Straight w/radius chamfered tip

**Head Major Diameter:**

0.3948 inches

**Head Minor Diameter:**

0.316 mils and 0.326 centimeters

**Countersink Height:**

0.060 inches

**Shear Strength:**

32000 single pounds per square inch

**Countersink Angle:**

Between 99.5 degrees and 100.5 degrees

**Special Features:**

Optional squared end

**Heat Treatment:**

T-81 solution heat treated

**Material:**

Aluminum alloy 2219

**Material Specification:**

Qq-a-430 federal specification single material response

**Surface Treatment:**

Anodize or chromate

**Surface Treatment Specification:**

Mil-a-8625 military specification 1st treatment response or mil-c-5541 military specification 2nd treatment response

**Specification Data:**

80205-nas1097 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-a-8625 spec.