

View Online at <https://aerobasegroup.com/nsn/5320-01-447-2564>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Blue

Fastener Length:

Between 2.510 inches and 2.530 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.094 inches and 0.096 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Head Major Diameter:

Between 0.501 inches and 0.506 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.390 inches and 0.400 inches

Thread Size:

0.250 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment:

Aluminum alloy

Surface Treatment Specification:

Hi-kote 1 hi-shear specification 294 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0